

TEXTILE CERTIFICATION SHEET
Curtain & Net curtain (v1-oct 20)

Date :	2021/3/31	PROJECT NUMBER	FUNCTIONAL
SAMPLE STATUS	QMS certification	SERIAL NAME	ANNALISE
SUPPLIER NAME	HLQ6234	the project	V2

CHARACTERISTICS , in link with EVIDENCES (reports)

refer Performances sheet according Range Level of the series and Testing list sheet for standards

FABRIC	Test result	Report number
Composition (fiber content)	100%Polyester	SL52105244006601TX
>> test of fiber content has to be done for both		
Weight per unit area (g/m2)	370g/M2	SL52105244006601TX
Warp x Weft (threads /cm)	N/A	N/A
Wrinkle recovery of fabrics	4	SL52105244006601TX

Colour resistance		Colour fastness to light
	colour name	Test result / Report number
	1 TRENCH6	5-6/SL52105255184401TX
	2 SOLEMIO1	5/SL52105255184401TX
	3 FOSSIL4	5-6/SL52105255184401TX
	4 GRANIT3	5-6/SL52105244728601TX
	5 PARIS2	5/SL52105244728601TX
	6 BISTRO4	5-6/SL52105244728601TX
	7 IBIZA1	5/SL52105244728601TX
	8 EXOTIC1	4-5/SL52105244728601TX
	<i>add line if needed</i>	

if concerned	Test result	Report number
Corrosion resistance - metal eyelets	N/A	N/A

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CARE performances , in link with EVIDENCES (reports)

refer Performances sheet according Range Level of the series and Testing list sheet for standards

Symbols 4mmx4mm - with respect of order : 1 washing / 2 bleaching / 3 tumble drying / 4 natural drying (if concerned) / 5 ironing/ 6 professional drying

	Description	Test result	Report number
machine washable if not machine washable , indicate if possible handwash or spot clean washing temperature maximum allowed washing processus	Yes		
	30°		
	Normal		
	4	after 1 wash: Appearance assessment:5 Soomthness appearance:4 after 3 washes: Appearance assessment:5 Soomthness appearance:4	SL5210525556401TX
Appearance after washing (including accessories and sewn label)			
Dimensional change in washing & drying	<2%	after 1 wash Length:- 0.3%width: -1.2% after 3 washes Length:- 0.4% width: -1.6%	SL52105255184101TX
Chlorine-based bleaching	No		
Tumble drying	No		
tumble temperature maximum allowed			
if tumble drying is not allowed, indicate appropriate Natural drying			
Ironing	No		
Ironing temperature maximum allowed	n/a		
Professional cleaning (dry cleaning , wet cleaning)	No		
Dry cleaning processus	n/a		
Dimensional change in dry cleaning	n/a		
Appearance dry cleaning (including accessories and sewn label)	n/a		

Colour resistance		colourfastness to washing (color change and staining)	colourfastness to dry cleaning (color change and staining)
	colour name	Test result / Report number	Test result / Report number
	1 TRENCH 6	CC:4-5 CS:4-5/SL52105255184101TX	
	2 GRANIT 3	CC:4-5 CS:4-5/SL52105255184101TX	
	3 PARIS 2	CC:4-5 CS:4-5/SL52105255184101TX	
	4 SOLEMIO 1	CC:4-5 CS:4-5/SL52105255184101TX	
	5 BISTRO 4	CC:4-5 CS:4-5/SL52105255184101TX	
	6 FOSSIL 4	CC:4-5 CS:4-5/SL52105255184101TX	
	7 IBIZA 1	CC:4-5 CS:4-5/SL52105255184101TX	
	8 EXOTIC 1	CC:4-5 CS:4-5/SL52105255184101TX	
	add line if needed		

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safety & environmental REGULATIONS

refer Testing list sheet for standards

	oeko-tex	Gots	other (example OCS)
Oeko-tex or GOTS or other certificate number if series concerned by certified factory	20.HCN.18113		

PRODUCT

	Test result	Report number
DMF (dimethylfumarate) under 1907_2006_EC_REACH (entry 61, annexe XVII)	No detected	SL52105244008001TX
phthalates under 1907_2006_EC_REACH (entry 51, annexe XVII)	N/A	N/A
Formaldehyde	No detected	SL52105244008001TX

Azocolourants and Azodyes	colour name	Test result	Report number
	1 TRENCH 6	No detected	SL52105244008001TX
	2 GRANIT 3	No detected	SL52105244008001TX
	3 PARIS 2	No detected	SL52105244008001TX
	4 SOLEMIO 1	No detected	SL52105244008001TX
	5 BISTRO 4	No detected	SL52105244008001TX
	6 FOSSIL 4	No detected	SL52105244008001TX
	7 IBIZA 1	No detected	SL52105244008001TX
	8 EXOTIC 1	No detected	SL52105244008001TX
<i>add line if needed</i>			

PACKAGING

	Test result	Report number
Sum of heavy metals (lead, cadmium,mercury and hexavalent chromium) under Packing packaging 94/62/EC	0-12ppm	SHAT06753227
phthalates under 1907_2006_EC_REACH (entry 51, annexe XVII)	0.02%,w/w No detected	SHAT06465909 SHAT06465958

additional request for Russian marking

type of painting	One color painted
tricot or knitted products	yes

CURTAIN / NET CURTAIN

CARE & Performances level in term of durability

2021/3/30

FP	V1	V2	AURIANE	V3
	HL1242	higher than level 1		best durability
colorfatness to light: grade 3-4 tolerance 3	colorfatness to light: grade 4 tolerance 3-4	colorfatness to light: grade 5 tolerance 4-5	colorfatness to light: grade \geq 6 tolerance 5	
corrosion resistance metal eyelets exposure period 24H: grade (Protection & Appearance) : mini 7	corrosion resistance metal eyelets exposure period 48H: grade (Protection & Appearance) : 9 , very slight amount of deterioration	corrosion resistance metal eyelets exposure period 48H : grade (Protection & Appearance) : 10,no defects	corrosion resistance metal eyelets exposure period 72H: grade (Protection & Appearance) : 10,no defects	

WASHABILITY : Yes mandatory to have care solution for customer : machine washing or professional cleaning or need to be at least hand-wash if machine not allowed

colorfatness (change & staining) to washing : grade 3-4 tolerance 3	colorfatness (change & staining) to washing and dry cleaning : grade 4 tolerance 3-4	colorfatness (change & staining) to 1 & 3 washing and dry cleaning : grade 4-5 tolerance 4	colorfatness (change & staining) to 1 & 3 washing and dry cleaning : grade 5 tolerance 4-5
stabilized size after 1 washing : < 2% synthetic fibers < 4 to 5% natural fibers or mixed fibers (synthetic & natural)	stabilized size after 1 washing and dry cleaning: < 2% synthetic fibers < 4 to 5% natural fibers or mixed fibers (synthetic & natural) except for non-washed linen/flax < 7 to 8%	stabilized size after 1 & 3 washing and dry cleaning : < 2% synthetic fibers < 4 to 5% natural fibers or mixed fibers (synthetic & natural) except for non-washed linen/flax < 7 to 8%	stabilized size after 1 & 3 washing and dry cleaning : < 2% synthetic fibers < 4 to 5% natural fibers or mixed fibers (synthetic & natural) except for non-washed linen/flax < 7 to 8%
Appearance after 1 washing: grade 4 tolerance 3	Appearance after 1 washing and dry cleaning : grade 4	Appearance after 1 & 3 washing and dry cleaning : grade 4	Appearance after 1 & 3 washing and dry cleaning : grade 4-5 , no obvious change
Optional for 1st price Evaluation of the wrinkle recovery of fabric after washing or according care instructions after washing and ironing : grade 3	Evaluation of the wrinkle recovery of fabric after washing or according care instructions after washing and ironing : grade 3-4	Evaluation of the wrinkle recovery of fabric after 3 washing or according care instructions after 3 washing and ironing : grade 4 except fabric 100% cotton or linen/flax grade 3-4	Evaluation of the wrinkle recovery of fabric after 3 washing or according care instructions after 3 washing and ironing : grade 4 to 5

Sizes of products

based on nominal dimensions , the tolerance proposal : -1%/+2%

COLOR FASTNESS RATING

- 6 no change or staining
- 5 negligible or no change or staining
- 4 slightly changed or stained
- 3 noticeably changed or stained
- 2 considerably changed or stained
- 1 much changed or stained

N/A

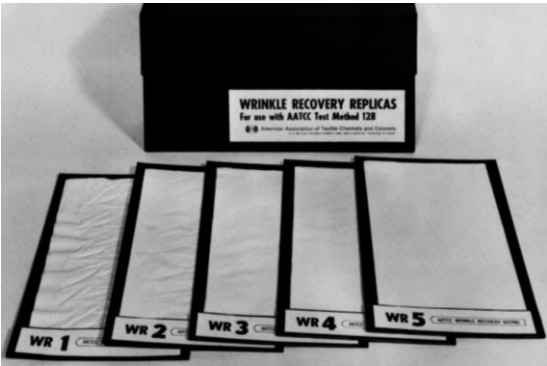
APPEARANCE CRITERIAS after washing or prof.cleaning

- colour change
- staining (multifibers or crossed)
- fabric fraying , apprearance of creases
- accessories degradation
- eyelets degradation (corrosion, colour/aspect change, abraded,eyelet fabric slippage..)
- seams opening, seams slippage
- pilling / fuzzing
- sewn label degradation

N/A

WRINKLE RATING

smooth appearance of the fabric in comparison with standards



N/A

TESTS _to provide_ according Certif sheet		2021/3/30
Fiber identification / composition	ISO 1833 NO tolerance if one fiber 3% tolerance for Mixed fibers	Fabric & Filling
Weight per unit area (g/m2)	ISO 3801 / tolerance -5% + 10%	HLV1242
Color fastness to light	NF EN ISO 105-B02/A1 exposed grade 6 blue scale (144H)	Fabric each colour
Corrosion resistance - metal eyelets	EN ISO 9227	

AURIANE

for washable items :

colorfastness to washing	EN ISO 105-C06 :2010	Fabric each colour
colorfastness to dry cleaning	EN ISO 105 D01 : 2010	Fabric each colour
Dimensional stability in washing & drying / dry cleaning	EN ISO 5077 & EN ISO 6330 : 2012 EN ISO 3175	Fabric
Appearance after washing and dry cleaning	ISO 15487	Product with accessories (eyelets, gathering tape, hidden tabs ,coating ... and sewn label)
Evaluation of the wrinkle recovery of fabric after washing or according care instructions after washing and ironing	EN ISO 9867	Fabric

TESTS _to provide_ according Certif sheet Regulations		PRODUCT
1907_2006_EC_REACH (entry 43, annexe XVII) Azocolourants and Azodyes List of aromatic amines (Reach restriction) + the following 2 amines 2,4-dimethylaniline (xylydine) CAS number 95-68-1 2,6-dimethylaniline (xylydine) CAS number 87-62-7	EN 14362-1:2017 + EN 14362-3 : 2017 (for amine 4-aminobenzene) not detected or < 30ppm	Fabric each colour
1907_2006_EC_REACH (entry 61, annexe XVII) DMF (dimethylfumarate)	not detected or < 0,1 mg/kg	Fabric only if this substance is not added in production & shipment
1907_2006_EC_REACH (entry 51, annexe XVII) phthalates	not detected	Fabric all "plastic" components if existing in finished products
1907_2006_EC_REACH (entry 68, annexe XVII) Perfluorooctanoic acid (PFOA)	not detected or < 0,1 mg/kg	if Repellent fabric (water or stain)
Chemical family Aldehyde : Formaldehyde	EN ISO 14184-1 : 2011 not detected or < 75mg/kg	Fabric only if this substance is not added in production

Oeko-tex or GOTS	<input type="checkbox"/> The certificate must mentioned certified products (Curtain, net curtain or voile) <input type="checkbox"/> The certificate (delivered for one year) must be valid for the certification and should be cover our products since our 1st delivery for the following year <input type="checkbox"/> the supplier agrees to transmit to ADEO the certificate and the logo and ensures the continuity of the certificate by anticipating its renewal.
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TESTS _to provide		PACKAGING
Packing packaging 94/62/EC : Heavy metal analysis (lead, cadmium, mercury and hexavalent chromium)	sum of heavy metals < 100 ppm	one test by type of packaging material.
1907_2006_EC_REACH (entry 51, annexe XVII) phthalates	not detected	all components of packaging

N/A

N/A

N/A